

**2015 PINOT BLANC**  
**BIEN NACIDO VINEYARD**  
**SANTA MARIA VALLEY**



*Pale straw in color, with aromas of kaffir lime leaf, green apple, white rock and honeysuckle.  
The mouthfeel is round, with crisp flavors of ripe kiwi, pineapple guava and Meyer lemon meringue. \$22*

- Clone 6 from Block D, planted in 1997
- Soils Sorrento sandy loam, mocho sandy loam, sandy substratum, pH 7.9-8.4 and 0% - 2% slopes
- Hand harvested, cold fruit from first morning pick – September 2, 2015
- Low vineyard yield 2 tons per acre – 23.4° Brix
- Whole cluster pressed
- Juice fermented in small, climate controlled stainless steel tanks
- Peak temperature 56° slow 14 day fermentation
- Racked to stainless steel tank for 10 month settling and aging
- Wine analysis – 13.8% Alcohol, .72 TA, 3.4 pH

The Bien Nacido Vineyard is located in the Santa Maria Valley on the South Central Coast of California, just east of Santa Maria. The topography of the valley features transverse ranges with an east/west orientation, opening up to the Pacific Ocean. The climate is strongly influenced by the ocean providing ideal temperate growing conditions for Pinot Blanc. Early spring warming, mild summer temperatures and late arriving cold fall temperatures provide a long growing season for the development of rich color along with concentrated and complex flavors.

**KYNISI WINERY**

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