

**2017 PINOT BLANC**  
**BIEN NACIDO VINEYARD**  
**SANTA MARIA VALLEY**



*Pale straw color in the glass, displaying delicate aromas of spring flowers, quince and lemon-lime soda.  
There is a balancing shale minerality with distinctive notes of pineapple guava on the finish. \$24*

- Clone 6 from Block D, planted in 1997
- Soils Sorrento sandy loam, mocho sandy loam, sandy substratum, pH 7.9-8.4 and 0% - 2% slopes
- Hand harvested, cold fruit from first morning pick – August 28, 2017
- Low vineyard yield 2 tons per acre – 21.9° Brix
- Whole cluster pressed
- Juice fermented in small, climate controlled stainless steel tanks
- Peak temperature 56° slow 14 day fermentation
- Racked to stainless steel tank for 10 month settling and aging
- Wine analysis – 13.5% Alcohol, .72 TA, 3.38 pH

Bien Nacido Vineyard is located in the Santa Maria Valley on the South Central Coast of California, just east of Santa Maria. The topography of the valley features transverse ranges with an east/west orientation, opening up to the Pacific Ocean. The climate is strongly influenced by the ocean providing ideal temperate growing conditions for Pinot Blanc. Early spring warming, mild summer temperatures and late arriving cold fall temperatures provide a long growing season for the development of rich color along with concentrated and complex flavors.

**KYNSI WINERY**

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